

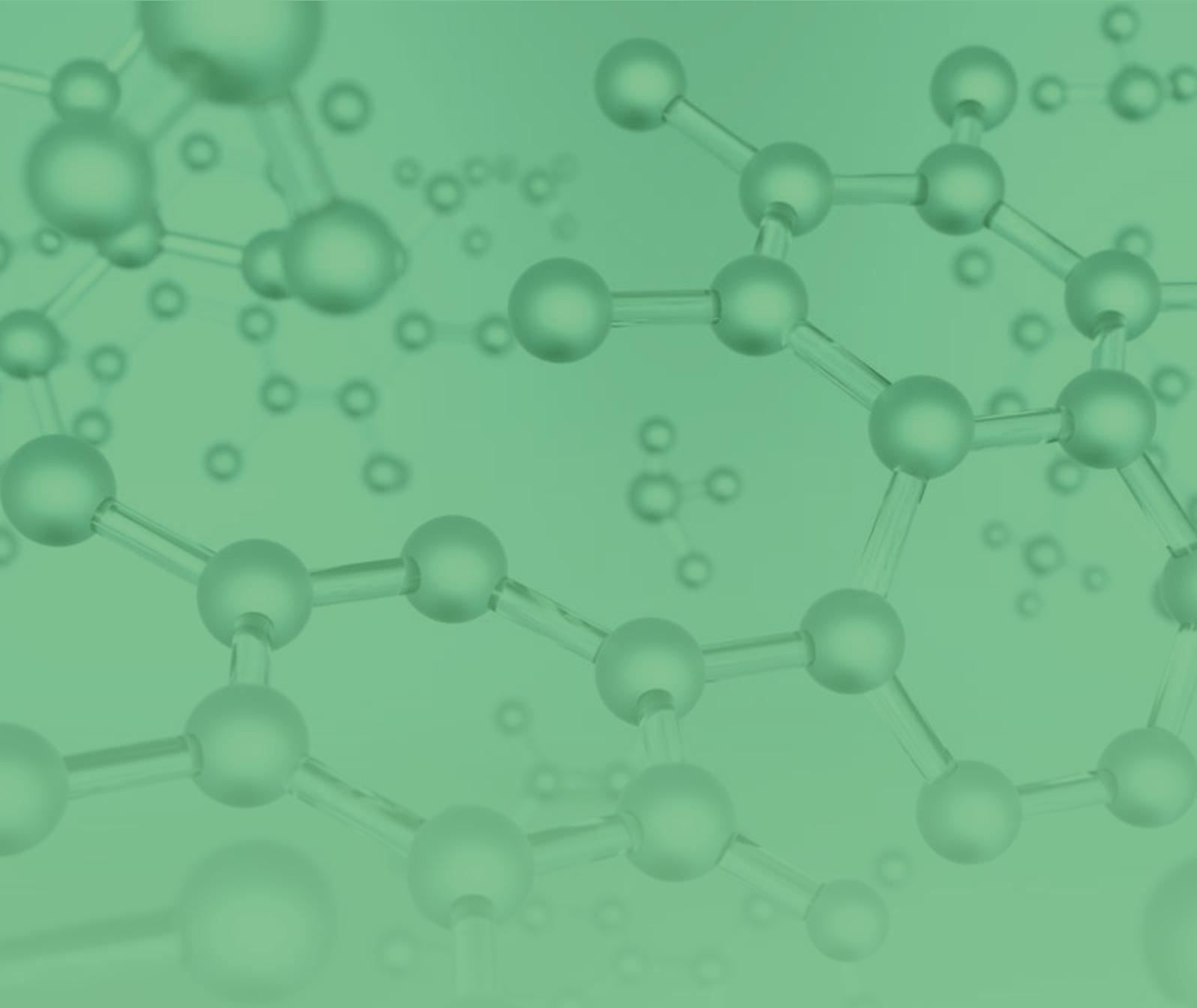


# Prasfarma

## PHARMACEUTICAL SERVICES CATALOGUE

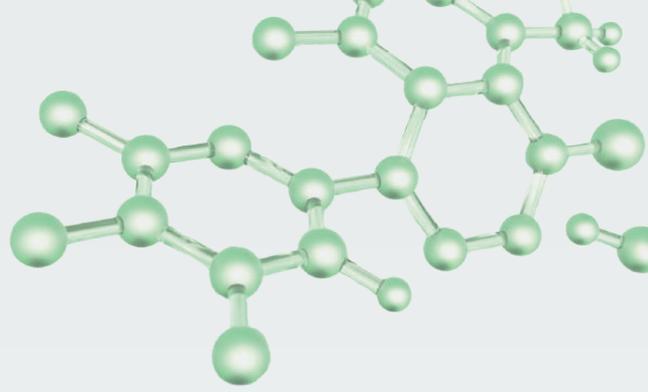


CMO - CDMO - CLINICAL BATCHES



**01.**

**Introduction**



# Cytostatics High potency products

## Sterile injectable forms + Oral solid forms

Prasfarma is a company of reference in the sector, especially in the production of **Cytostatics** and **High Potency Products**.

Prasfarma's large adaptive capacity and closeness is highly regarded by its partners. Our products are commercialized in more than 65 countries.

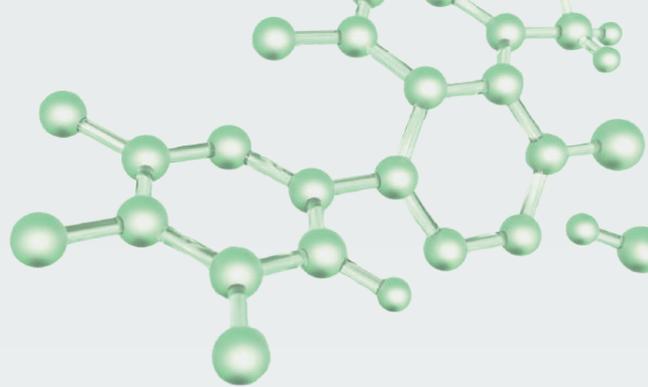




# 02.

## Services

# Services



## CMO



Technology transfer



Scale-up



GMP manufacture



Analytics



Secondary packaging

## CDMO



Formulation



Analytical development



Lyophilization development cycle



Stability studies



GMP/non-GMP manufacturing



Clinical batches supply



CMC Regulatory

## CLINICAL BATCHES



Technology transfer



GMP/FDA supply



Analytical activities



Primary packaging



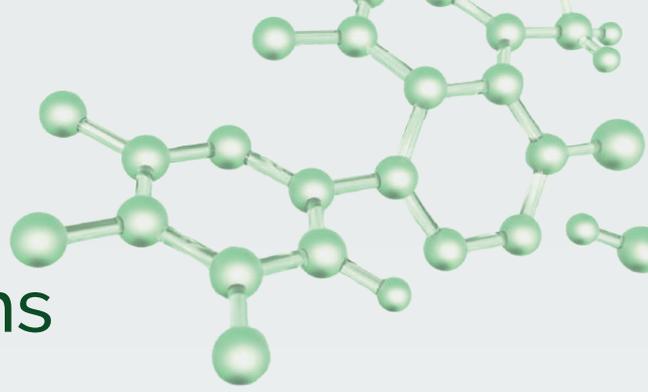
Secondary packaging



**03.**

**Sterile injectable and  
oral solid forms**

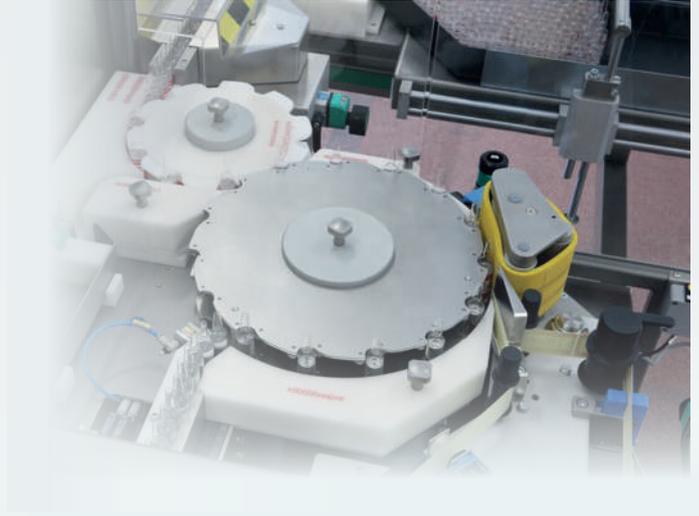
# Sterile injectable forms



## VIALS

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2R-4R  
6R-8R  
10R-15R  
20R-25R  
50R  
Parenteral solutions and lyophilized sterile products



## AMPOULES

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5 mL  
10 mL  
Parenteral solutions

## PRE-FILLED SYRINGES

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# Oral solid forms

Sugar coated tablets  
Film coated tablets  
Capsules  
Sachets

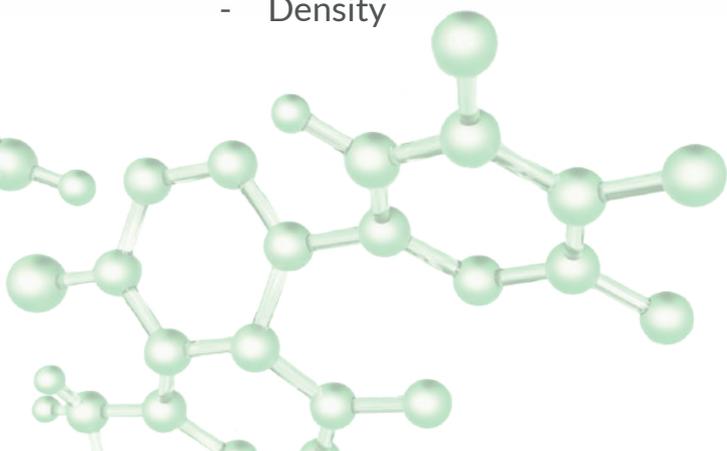
# Analytical development services

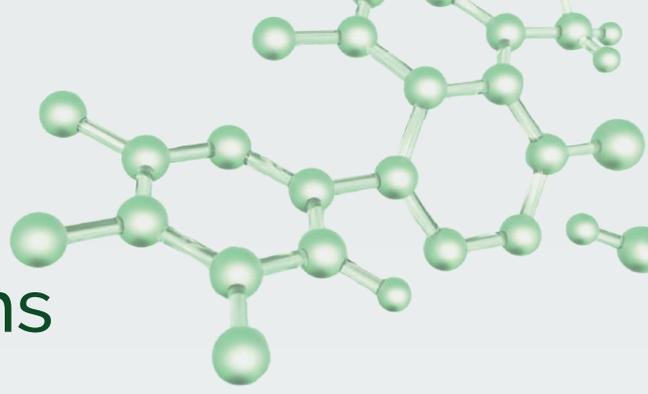
We support our partners throughout the Analytical Development of their pharmaceutical products, ensuring robust, reliable, and regulatory-compliant methods. From method development and validation to stability studies and quality control, our expertise helps optimize analytical processes, accelerating time to market while maintaining the highest standards of accuracy and compliance.

## IN HOUSE TECHNIQUES

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- Liquid chromatography (Assay, related substances, content uniformity, identification)
- UV and IR spectroscopy
- Potentiometric titration
- Water determination
- Dissolution test
- Hardness, friability and disintegration of tablets
- Sterility test
- Visible and subvisible particle determination of liquids
- Bioburden
- Endotoxins
- pH, conductivity
- Sulphated ash
- Residue on ignition
- Loss on drying
- Acidity/alkalinity
- Clarity and degree of coloration
- Solubility
- Density





# Sterile injectable forms

We specialize in the manufacturing of sterile injectable products for vials and ampoules, offering aseptic filling, lyophilized sterile formulation and terminal sterilization. Our state-of-the-art facilities are fully adapted to Annex I (GMP) requirements, ensuring the highest standards of sterility, quality, and regulatory compliance. Whether liquid or freeze-dried, our sterile products are developed with precision to meet stringent pharmaceutical needs.



# CAPACITIES

## Sterile dosage forms:

**REACTORS** 10-200 L

### VIALS

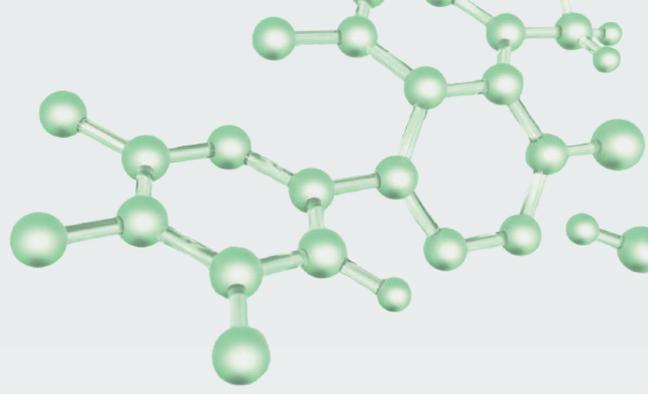
Filling lines in RABS + lyophilizer 3 sqm

	Lyophilized Vials batch size
16 mm Ø 2R-4R	13.700
22 mm Ø 6R-8R	7.000
24 mm Ø 10R-15R	5.900
30 mm Ø 20R-25R	3.700
40 mm Ø 50R	2.000

Filling lines in isolator + 2 Lyophilizer 18 sqm

	Lyophilized Vials batch size / per lyophilizer
22 mm Ø 6R-8R	37.630
24 mm Ø 10R-15R	31.200
30 mm Ø 20R-25R	20.020
40 mm Ø 50R	11.120





# CAPACITIES

## Oral solid forms:

### CYTOSTATICS

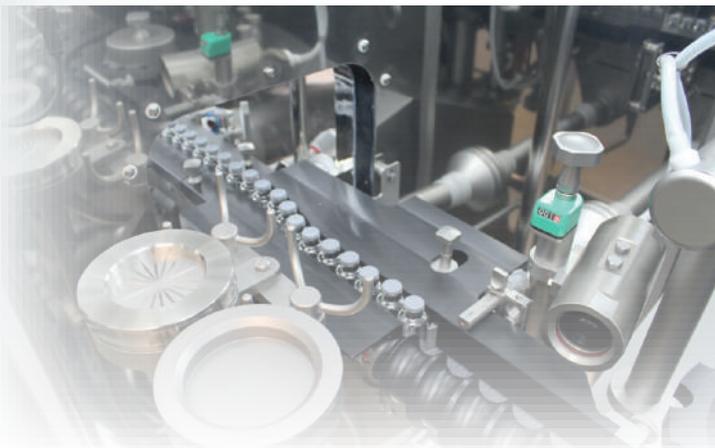
	Capacity
Film coating/sugar coating machine	100 L/batch
Powder mixer	70-400 L

### HIGH POTENCY PRODUCTS

	Capacity
Film coating/sugar coating machine	10-100 Kg/batch
Powder mixer	10-200 kg



VIALS  
AMPOULES  
PRE-FILLED SYRINGES

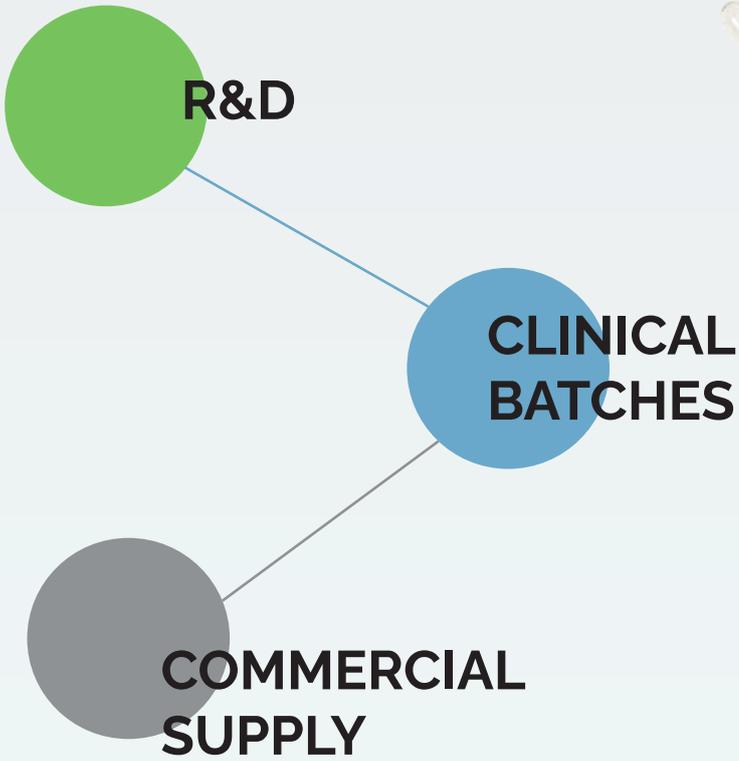




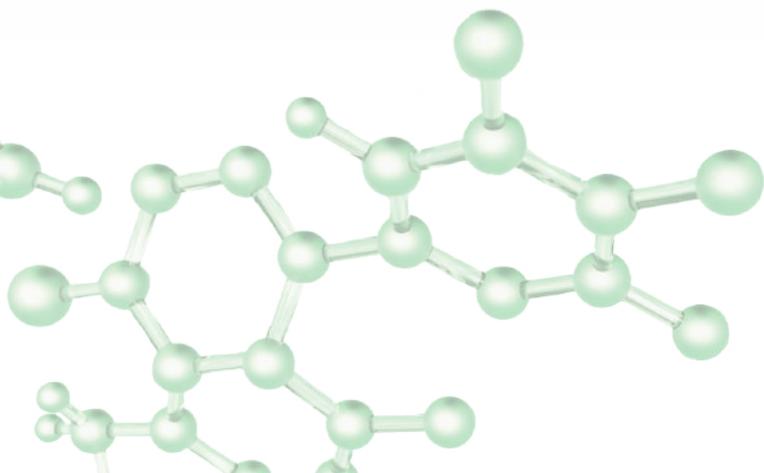
# 04.

## Guarantees

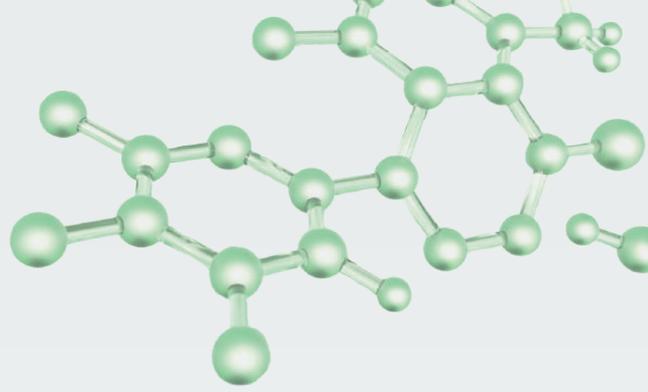
# Guarantees



ADAPTED TO  
**ANNEX 1**



# Our values



## **FLEXIBILITY**

At Prasfarma, we adapt to the needs of your project. Whatever production scale (large volumes or small batches for clinical trials) or administration route you require, our production facility has what it takes.



## **INNOVATION**

Innovation is part of who we are. We are constantly searching for new and better ways to solve challenges. At Prasfarma, innovation is part of our formulations, administration routes, production processes and health solutions. We work with our sights set on the future to offer the best products and services in the present.



## **CLOSENESS**

At the heart of our business there is a deep commitment to our customers. We believe that true success comes from working closely with them, understanding their needs, and building strong relationships. Being close to our customers enables us to deliver tailored solutions and exceptional service every step of the way.



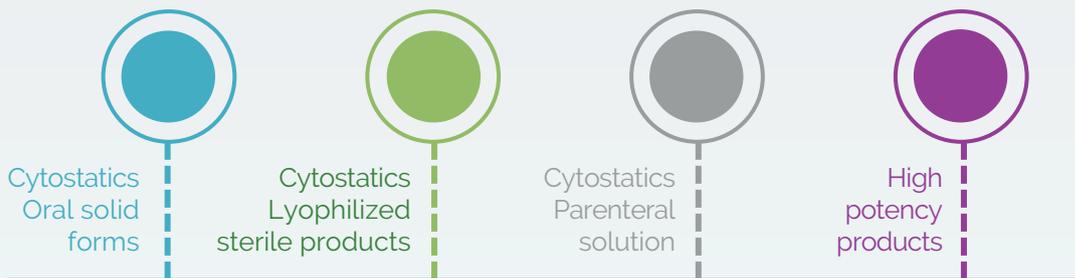
## **SAFETY**

Safety is our top priority, both in our facilities and in our production processes. We comply with all industry regulations and apply a strict control system to all materials, people and processes. Thanks to our focus on continuous improvement and monitoring, we offer maximum safety to our customers, colleagues and end-users.



## **CURIOSITY**

Prasfarma team is open to learn and integrate new skills and capabilities. Every project is worked as a challenge, and in spite of having the knowledge to develop it, we work hard to improve it and optimize it.



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