

TASTE MASKING

CUSTOMIZED
DRUG RELEASE

SOLUBILITY
ENHANCEMENT

PATIENT-CENTRIC
DOSING SOLUTIONS



TRANSFORMING ORAL FORMULATION CHALLENGES INTO PRODUCT SOLUTIONS

Adare Pharma Solutions is a global technology-driven CDMO providing end-to-end integrated services, from product development through commercial manufacturing and packaging, with small molecule expertise focusing on oral dosage forms.

- Early Stage Development
- Formulation Development
- Clinical & Commercial Scale Manufacturing
- Tech Transfer Services
- Controlled Substances & High Potency Capabilities
- Regulatory & Logistics
- Packaging & Serialization
- 30+ Years Experience in Oral Drug Development
- 70+ Development Projects
- 65+ Commercial Products Globally
- 4B+ Units Capacity Per Year
- 98% Right First Time Rate
- 7 Facilities Across the US & Europe
- 800 Global Employees

Adare's specialized technology platforms provide taste masking, controlled release, solubility enhancement, and patient-centric dosing solutions. With a proven history in drug delivery, Adare has developed and manufactures more than 65 products sold by customers worldwide.

Email us at busdev@adareps.com to speak with one of our drug delivery experts, and learn more about our broad spectrum of CDMO capabilities at [AdarePharmaSolutions.com](https://www.adarepharmasolutions.com)



TRANSFORMING DRUG DELIVERY. TRANSFORMING LIVES.



INTEGRATED END-TO-END
CDMO SERVICES

COMPLEX DRUG
FORMULATION EXPERTS

WORLD-CLASS GLOBAL
MANUFACTURING

COMPREHENSIVE
PACKAGING & LOGISTICS



INTEGRATED END-TO-END CDMO SERVICES FOR YOUR NEXT PROJECT... FROM START TO FINISH

Development Services

- Preformulation
- Formulation development of
 - » Solid dose tablets
 - » Capsules
 - » Liquids
 - » Solutions
- Pediatric formulation
- Product design
- Formulation optimization
- Sourcing of APIs & excipients
- Analytical method development & validation
- Prototype development
- Small-scale non-GMP & GMP development capabilities

Manufacturing Services

- Granulation and mixing
- Fluid bed processing
 - » Wurster
 - » Top Spray
- Hot Melt Extrusion
- Pan coating
- Blending (Bin and Static)
- Tableting
- Multi-layer tablets
- Capsule filling
- Oven drying
- Small-scale GMP manufacturing
- Primary Packaging
- Tech Transfer

Specialized Services

- Microencapsulation
- Orally disintegrating tablets (ODT)
- Dry syrup/suspensions
- MMTS™ Minitabs
- Controlled Substances manufacturing licenses for Schedules II, 2N, III, 3N, IV, V, and L1
- High Potency: 1 mcg/m³ and above
- Fixed-dose combination manufacturing
- Liquid filling in hard-shell capsules with banding
- Solvent granulation and coating processes
- Food sprinkle dosage forms

Packaging & Logistics

- Clinical and commercial contract packaging
- Two packaging facilities
- A full range of solid-dose packaging solutions
 - » High-speed bottle filling
 - » Blister packaging
 - » Stick pack and cartoning
 - » Specialty packaging
 - » DEA Schedules II, 2N, III, 3N, IV, L1
 - » Thermo and cold forming
 - » Serialization competent
- Regulatory support
- Stability testing
- Expanded labeling support
- Warehousing & distribution

Adare Pharma Solutions provides flexible services for contract development and manufacturing, including clinical trial materials, product development, commercial manufacturing, and packaging. As a full-service CDMO, we are capable of developing and manufacturing oral dose products from beginning to end, as well as taking pre-established projects and tech transfer into our facilities.

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